

Avery Dennison[®] PC 500 Promotional Calendered

Permanent StaFlat™

(formerly: SX ReadyCal & SX3503 Permanent)

Revision: 2 Dated: 11/18/2013

Uses:

Avery Dennison® PC 500 series vinyl is a tough, scuff-resistant, flexible, white or clear promotional calendered vinyl film.

PC 500 series vinyl is especially well suited for applications such as Point of Purchase, Product Identification Labels, Bumper Stickers, Short Term OEM Decals and Posters.



Face: White- 3.2 mil (81 µm) matte calendered
Clear – 3.5 mil (86 µm) luster calendered



Adhesive: Permanent Acrylic (clear)



Liner: 90# StaFlat™



Durability: Up to 2 years (unprinted); 1 Year clean removability

Application Surfaces:

Flat, simple curves (restricted to non-spill areas)

Features:

- Matte white, or luster clear finish
- Great image clarity and color pop
- Dimensionally stable liner for easy converting
- Screen printable
- Value Priced

Conversion:

- Thermal Die-Cutting
- Flat Bed Sign-Cut
- Drum Roller Sign-Cut
- Steel Rule Die-Cutting
- Screen Printing

Common Applications:

- Wall Murals
- POP/ Tradeshow
- Window Graphics
- Outdoor Signage
- Floor Graphics

Product Data Sheet

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Graphics and
Reflective Solutions

averygraphics.com
AnswerLine: 800-231-4654

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Physical Characteristics:

Property	Value	
Caliper, face	White- 3.2 mil (81 µm) matte calendered Clear – 3.5 mil (86 µm) luster calendered	
Caliper, adhesive	1.0mil (25 µm)	
Dimensional stability	<0.065"(1.651 mm)	
Tensile at Yield		
Elongation		
Gloss	Hunter Gloss @ 60	White <16 Clear ~ 25
Adhesion: 15 min.	3.0 lbs/in (525 N/m)	
24 hr	4.0 lbs/in (700 N/m)	
Flammability	Self Extinguishing	
Shelf-Life	<i>2 years from date on label (up to 2 years unprocessed, OR process within one year and apply within 1 year of processing)</i>	
Durability	Vertical Exposure	Up to 2 years
Min. Application Temperature	45° F (7° C)	
Service Temperature	-40° - 180 °F (-40° - 82° C) (Reasonable range of temperatures which would be expected under normal environmental conditions).	
Chemical resistance	Resistant to most mild acids, alkalis, and salt solutions.	

Important:

Information on physical and chemical characteristics are based on tests believed to be reliable. The values are intended only as a source of information. This information is given without guaranty and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of any material for their specific purpose. (Data represents average values where applicable, and is not intended for specification purposes)

Warranty:

All statements, technical information and recommendations about Avery Dennison products are based upon tests believed to be reliable but do not constitute a guarantee or warranty. All Avery Dennison products are sold with the understanding that Purchaser has independently determined the suitability of such products for its purposes. Avery Dennison products are warranted to be free from defects in material and workmanship for either *two years* (or the period stated on the specific product information literature in effect at time of delivery, if longer) from date of shipment if said product is properly stored and applied. It is expressly agreed and understood that Avery Dennison's sole obligation and Purchaser's exclusive remedy under this warranty, under any other warranty, express or implied, or otherwise, shall be limited to repair or replacement of defective product without charge at Avery Dennison's plant or at the location of product (at Avery Dennison's election), or in the event replacement or repairs is not commercially practical, to Avery Dennison's issuing Purchaser a credit reasonable in light of the defect in the product.

Avery Dennison's liability for defective products shall not exceed the purchase price paid therefore by Purchaser and in no event shall Avery Dennison be responsible for any incidental or consequential damages whether foreseeable or not, caused by defects in such product, whether such damage occurs or is discovered before or after replacement or credit, and whether or not such damage is caused by Avery Dennison's negligence.

NO EXPRESS WARRANTIES AND NO IMPLIED WARRANTIES, WHETHER OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR USE, OR OTHERWISE (EXCEPT AS TO TITLE), OTHER THAN THOSE EXPRESSLY SET FORTH ABOVE WHICH ARE MADE EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, SHALL APPLY TO PRODUCTS SOLD BY AVERY DENNISON. AVERY DENNISON SPECIFICALLY DISCLAIMS AND EXCLUDES ALL OTHER SUCH WARRANTIES. NO WAIVER, ALTERATION, ADDITION OR MODIFICATION OF THE FOREGOING CONDITIONS SHALL BE VALID UNLESS MADE IN WRITING AND MANUALLY SIGNED BY AN OFFICER OF AVERY DENNISON.

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Dimensional stability:

Is measured on a 6" x 6" (150 x 150 mm) aluminum panel to which a specimen has been applied; 72 hours after application the panel is scored in a cross pattern, exposed for 48 hours to 150°F (65°C), after which the shrinkage is measured.

Adhesion:

(FTM-1, FINAT) is measured by peeling a specimen at a 180° angle from a stainless steel panel, 24 hours after the specimen has been applied under standardized conditions. Initial adhesion is measured 15 minutes after application of the specimen.

Flammability:

A specimen applied to aluminum is subjected to the flame of a gas burner for 15 seconds. The film should stop burning within 15 seconds after removal from the flame.

Temperature range:

A specimen applied to stainless steel is exposed at high and low temperatures and brought back to room temperature. 1 hour after exposure the specimen is examined for any deterioration. Note: Prolonged exposure to high and low temperatures in the presence of chemicals such as solvents, acids, dyes, etc. may eventually cause deterioration.

Chemical Resistance:

All chemical tests are conducted with test panels to which a specimen has been applied. 72 hours after application the panels are immersed in the test fluid for the given test period. 1 hour after removing the panel from the fluid, the specimen is examined for any deterioration.

Revisions are italicized

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